



GEN SET S.p.a.

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ENGINE DRIVEN WELDER/GENERATOR - DELIVERS 300A OF DC WELD OUTPUT THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE SILENCED MODEL DIESEL ENGINE 3000 RPM

Standard Features	Processes: SMAW (stick) / Tig + Arc Force Control switch + Remote control socket + Auto engine protection shutdown system with warning lights for: - battery charger failure - low fuel level - low oil pressure + 12V built-in battery + Hourmeter + Voltmeter	+ Earth Leakage Circuit Breaker + Power output protection + 1 x 16A 400V three-phase EEC socket + 1 x 32A 230V single-phase EEC socket + 48V output + Engine oil drain pipe + Skid base for use directly on the ground + Fork-lift pockets + Central lifting eye
Options available as factory options	+ Tig Lift Arc welding + Mig welding + Spark arrester muffler + Automatic idle device when no load is connected + Emergency stop button	
Accessories on request	+ Trolley: two-wheels and handles + GRT2W: two-wheels site tow undercarriage + Remote control unit with 20m cable and plug + Reverse polarity switch kit + MIG wire feeder + Welding cables Ø 35 mm² (5+3 m) with accessories	
Noise level	+ Lwa 97 (72 dB at 7 m)	
DC welding	+ Current regulation: electronic + Duty Cycle @ 35%: 300A - 32V + Duty Cycle @ 40%: 320A - 25V + Duty Cycle @ 60%: 250A - 30V + Stepless control (CC mode): 30A - 300A + Open Circuit Voltage: 70V + Max welding rod: 6 mm	
AC generator - 50Hz	+ Type: Gen Set asynchronous, self-excited and self-protected + Three-phase power (stand-by): 8kVA - 400V + Three-phase power (prime): 7,2kVA - 400V + Single-phase power (max.): 7kVA - 230V + Single-phase power (max.): 5kVA - 48V + Power factor: cos φ 0,8	
Diesel Engine 3000 rpm	+ Type: Lombardini 12LD477/2 - 2 cyl 954 cm ³ + Max power: 19 hp (14 kWm) + Starting system: electric (12Vdc) + Cooling system: air + Fuel consumption @ 75%: 3 l/h	
Other features	+ Insulation Class: H + Ambient temperature: 40 °C (*) + Altitude: 1000 m (*) + Mechanical Protection: IP 23 + Fuel tank capacity: 30 l + Dimensions (L x W x H): 1305 x 731 x 844 mm + Dry weight: 340 kg	

(*) - For altitude and temperature values higher than those listed above, please consult the manufacturer to verify the available power.