





## GEN SET S.p.a.

Via Stazione,5 - 27030 Villanova D'Ardenghi (Pavia) Italy Tel. (+39) 0382-5091 - Fax (+39) 0382-509-244 E-mail: genset@genset.it - internet: //www.genset.it



## ENGINE DRIVEN WELDER/GENERATOR - DELIVERS 300A OF DC WELD OUTPUT THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE SILENCED MODEL DIESEL ENGINE 3000 RPM

Standard Features	Processes: SMAW (stick) / Tig  + Arc Force Control switch  + Remote control socket  + Auto engine protection shutdown system with warning lights for:  - battery charger failure  - low fuel level  - low oil pressure  - high water temperature  + Automatic idle device when no load is connected  + 12V built-in battery	+ Fuel level gauge + Hourmeter + Voltmeter + Earth Leakage Circuit Breaker + Power output protection + 1 x 16 A 400 V three-phase EEC socket + 1 x 32 A 230 V single-phase EEC socket + 48V output + Engine oil drain pipe + Central lifting eye
<b>Options</b> available as factory options	+ Version with different voltages + 60Hz version + Tig Lift Arc welding + Mig welding + Spark arrester muffler + Emergency stop button + Bunded base to retain all liquids	
Accessories on request	+ Trolley: two-wheels and handles + GRT2W: two-wheels site tow undercarriage + Remote control unit with 20m cable and plug + Reverse polarity switch kit + MIG wire feeder + Welding cables Ø 35 mm² (5+3 m) with accessories	
Noise level	+ Lwa 97 (72 dB at 7 m)	
DC welding	+ Current regulation: electronic  + Duty Cycle @ 35%: 300A - 32V  + Duty Cycle @ 40%: 320A - 24V  + Duty Cycle @ 60%: 270A - 31V  + Stepless control (CC mode): 30A - 300A  + Open Circuit Voltage: 70V  + Max welding rod: 6 mm	
AC generator - 50Hz	+ Type: Gen Set asynchronous, self-excited and self-protected + Three-phase power (stand-by): 8kVA - 400V + Three-phase power (prime): 7,2kVA - 400V + Single-phase power (max.): 7kVA - 230V + Single-phase power (max.): 5kVA - 48V + Power factor: cos φ 0,8	
Diesel Engine 3000 rpm	+ Type: Kubota D722 - 3 cyl 719 cm <sup>3</sup> + Max power: 19 hp (14 kWm) + Starting system: electric (12Vdc) + Cooling system: water + Fuel consumption @ 75%: 3,3 l/h	
Other features	+ Insulation Class: H + Ambient temperature: 40 °C (*) + Altitude: 1000 m (*) + Mechanical Protection: IP 23	

(\*) - For altitude and temperature values higher than those listed above, please consult the manufacturer to verify the available power.