



GEN SET S.p.a.

Via Stazione,5 - 27030 Villanova D'Ardenghi (Pavia) Italy Tel. (+39) 0382-5091 - Fax (+39) 0382-509-244 E-mail: genset@genset.it - internet: //www.genset.it



ENGINE DRIVEN WELDER/GENERATOR - DELIVERS 300A OF DC WELD OUTPUT THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE DIESEL ENGINE 3000 RPM

Standard Features	Processes: SMAW (stick) / Tig + Arc Force Control switch + Remote control socket + Warning lights for: - battery charger failure - low oil pressure + 12V built-in battery + Hourmeter + Voltmeter + Earth Leakage Circuit Breaker + Power output protection + 1 x 16A 400V three-phase EEC socket + 1 x 32A 230V single-phase EEC socket + 48V output + Engine oil drain pipe + Central lifting eye
Options available as factory options	+ Version with different voltages + Tig Lift Arc welding + Mig welding + Spark arrester muffler + Emergency stop button
Accessories on request	+ Trolley: two-wheels and handles + Remote control unit with 20m cable and plug + Reverse polarity switch kit + MIG wire feeder + Welding cables Ø 35 mm² (5+3 m) with accessories
Noise level	+ Lwa 99 (74 dB at 7 m)
DC welding	+ Current regulation: electronic + Duty Cycle @ 35%: 300A - 32V + Duty Cycle @ 40%: 320A - 25V + Duty Cycle @ 60%: 250A - 30V + Stepless control (CC mode): 30A - 300A + Open Circuit Voltage: 70V + Max welding rod: 6 mm
AC generator - 50Hz	+ Type: Gen Set asynchronous, self-excited and self-protected + Three-phase power (stand-by): 8kVA - 400V + Three-phase power (prime): 7,2kVA - 400V + Single-phase power (max.): 7kVA - 230V + Single-phase power (max.): 5kVA - 48V + Power factor: cos φ 0,8
Diesel Engine 3000 rpm	+ Type: Lombardini 12LD477/2 - 2 cyl 954 cm ³ + Max power: 19 hp (14 kWm) + Starting system: electric (12Vdc) + Cooling system: air + Fuel consumption @ 75%: 3 l/h
Other features	+ Insulation Class: H + Ambient temperature: 40 °C (*) + Altitude: 1000 m (*) + Mechanical Protection: IP 23 + Fuel tank capacity: 16 l + Dimensions (L x W x H): 1048 x 496 x 880 mm + Dry weight: 280 kg

(*) - For altitude and temperature values higher than those listed above, please consult the manufacturer to verify the available power.