



GEN SET S.p.a.

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ENGINE DRIVEN WELDER/GENERATOR - DELIVERS 270A OF DC WELD OUTPUT THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE PETROL ENGINE 3000 RPM

Standard Features	Processes: SMAW (stick) / Tig + Arc Force Control switch + Remote control socket + Warning lights for: - battery charger failure - low oil pressure + Low oil level cut out device + Automatic idle device when no load is connected + 12V built-in battery	+ Fuel level gauge + Hourmeter + Earth Leakage Circuit Breaker + Power output protection + 1 x 16A 400V three-phase EEC socket + 1 x 32A 230V single-phase EEC socket + Engine oil drain pipe + Central lifting eye
Options available as factory options	+ Version with different voltages + 60Hz version + Tig Lift Arc welding + Mig welding + Spark arrester muffler	
Accessories on request	+ Trolley: two-wheels and handles + Remote control unit with 20m cable and plug + MIG wire feeder + Welding cables Ø 35 mm ² (5+3 m) with accessories	
Noise level	+ Lwa 99 (74 dB at 7 m)	
DC welding	+ Current regulation: electronic + Duty Cycle @ 35%: 270A - 31V + Duty Cycle @ 40%: 270A - 27V + Duty Cycle @ 60%: 250A - 30V + Stepless control (CC mode): 15A - 270A + Open Circuit Voltage: 70V + Max welding rod: 6 mm	
AC generator - 50Hz	+ Type: Gen Set asynchronous, self-excited and self-protected + Three-phase power (max.): $8kVA$ - $400V$ + Single-phase power (max.): $6kVA$ - $230V$ + Power factor: $\cos \phi$ 0,8	
Petrol Engine 3000 rpm	+ Type: Honda GX630 - 2 cyl 688 cm ³ + Max power: 19,8 hp (14,6 kWm) + Starting system: electric (12Vdc) + Cooling system: air + Fuel consumption @ 75%: 5,5 l/h	
Other features	+ Insulation Class: H + Ambient temperature: 40 °C (*) + Altitude: 1000 m (*) + Mechanical Protection: IP 23 + Fuel tank capacity: 37 1 + Dimensions (L x W x H): 1080 x 530 x 710 mm + Dry weight: 250 kg	

^{(*) -} For altitude and temperature values higher than those listed above, please consult the manufacturer to verify the available power.