



## GEN SET S.p.a.

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## ENGINE DRIVEN WELDER/GENERATOR - DELIVERS 250A OF DC WELD OUTPUT THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE DIESEL ENGINE 3000 RPM

Standard Features	Processes: SMAW (stick)  + Warning lights for:  - battery charger failure  - low oil pressure  + 12V built-in battery  + Earth Leakage Circuit Breaker  + Power output protection  + 1 x 16A 400V three-phase EEC socket  + 1 x 32A 230V single-phase EEC socket  + 48V output  + Engine oil drain pipe  + Central lifting eye
<b>Options</b> available as factory options	+ Version with different voltages
Accessories on request	+ Trolley: two-wheels and handles + Welding cables Ø 35 mm <sup>2</sup> (5+3 m) with accessories
Noise level	+ Lwa 99 (74 dB at 7 m)
DC welding	+ Current regulation: electromechanical + Duty Cycle @ 35%: 250A - 30V + Duty Cycle @ 40%: 260A - 21V + Duty Cycle @ 60%: 200A - 28V + Stepless control (CC mode): 30A - 250A + Open Circuit Voltage: 90V + Max welding rod: 5 mm
AC generator - 50Hz	+ Type: Gen Set asynchronous, self-excited and self-protected + Three-phase power (max.): 7kVA - 400V + Single-phase power (max.): 5kVA - 230V + Single-phase power (max.): 1,5kVA - 48V + Power factor: cos φ 0,8
Diesel Engine 3000 rpm	+ Type: Lombardini 25LD425/2 - 2 cyl 851 cm <sup>3</sup> + Max power: 15,6 hp (11,5 kWm) + Starting system: electric (12Vdc) + Cooling system: air + Fuel consumption @ 75%: 2,5 l/h
Other features	+ Insulation Class: H + Ambient temperature: 40 °C (*) + Altitude: 1000 m (*) + Mechanical Protection: IP 23 + Fuel tank capacity: 15 1 + Dimensions (L x W x H): 930 x 450 x 760 mm + Dry weight: 180 kg

<sup>(\*) -</sup> For altitude and temperature values higher than those listed above, please consult the manufacturer to verify the available power.