



## GEN SET S.p.a.

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## PORTABLE ENGINE DRIVEN WELDER/GENERATOR - DELIVERS 225A OF DC WELD OUTPUT THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE PETROL ENGINE 3000 RPM

Standard Features	Processes: SMAW (stick)  + Low oil level cut out device  + Earth Leakage Circuit Breaker  + Power output protection  + 1 x 16A 400V three-phase EEC socket  + 1 x 16A 230V single-phase EEC socket  + Voltmeter
<b>Options</b> available as factory options	+ Version with different voltages + 60Hz version + 48V output
Accessories on request	+ Trolley: two-wheels and handles + Welding cables Ø 35 mm <sup>2</sup> (5+3 m) with accessories
Noise level	+ Lwa 98 (73 dB at 7 m)
DC welding	+ Current regulation: electromechanical + Duty Cycle @ 35%: 225A - 29V + Duty Cycle @ 40%: 225A - 22V + Duty Cycle @ 60%: 170A - 27V + Stepless control (CC mode): 40A - 225A + Open Circuit Voltage: 90V + Max welding rod: 5 mm
AC generator - 50Hz	+ Type: Gen Set asynchronous, self-excited and self-protected + Three-phase power (stand-by): 5kVA - 400V + Three-phase power (prime): 4,5kVA - 400V + Single-phase power (max.): 4kVA - 230V + Power factor: cos φ 0,8
Petrol Engine 3000 rpm	+ Type: Honda GX390 - 1 cyl 390 cm <sup>3</sup> + Max power: 11,5 hp (8,7 kWm) + Starting system: manual + Cooling system: air + Fuel tank capacity: 6,1 l + Fuel consumption @ 75%: 3,3 l/h
Other features	+ Insulation Class: H + Ambient temperature: 40 °C (*) + Altitude: 1000 m (*) + Mechanical Protection: IP 23 + Dimensions (L x W x H): 720 x 480 x 515 mm + Dry weight: 95 kg