



## GEN SET S.p.a.

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PORTABLE ENGINE DRIVEN WELDER/GENERATOR - DELIVERS 170A OF DC WELD OUTPUT THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE PETROL ENGINE 3000 RPM

Standard Features	Processes: SMAW (stick) + Low oil level cut out device + Earth Leakage Circuit Breaker + Power output protection + 1 x 16A 400V three-phase EEC socket + 1 x 16A 230V single-phase EEC socket + Voltmeter
<b>Options</b> available as factory options	+ Version with different voltages + 60Hz version + 48V output
Accessories on request	+ Trolley: two-wheels and handles + Welding cables Ø 25 mm <sup>2</sup> (5+3 m) with accessories
Noise level	+ Lwa 95 (70 dB at 7 m)
DC welding	+ Current regulation: electromechanical + Duty Cycle @ 35%: 170A - 27V + Duty Cycle @ 40%: 170A - 20V + Duty Cycle @ 60%: 140A - 26V + Stepless control (CC mode): 40A - 170A + Open Circuit Voltage: 90V + Max welding rod: 4 mm
AC generator - 50Hz	+ Type: Gen Set asynchronous, self-excited and self-protected + Three-phase power (stand-by): 4,5kVA - 400V + Three-phase power (prime): 4kVA - 400V + Single-phase power (max.): 3kVA - 230V + Power factor: cos φ 0,8
Petrol Engine 3000 rpm	+ Type: Honda GX270 - 1 cyl 270 cm <sup>3</sup> + Max power: 8,2 hp (6 kWm) + Starting system: manual + Cooling system: air + Fuel tank capacity: 5,3 l + Fuel consumption @ 75%: 2,2 l/h
Other features	+ Insulation Class: H + Ambient temperature: 40 °C (*) + Altitude: 1000 m (*) + Mechanical Protection: IP 23 + Dimensions (L x W x H): 720 x 480 x 515 mm + Dry weight: 94 kg

<sup>(\*) -</sup> For altitude and temperature values higher than those listed above, please consult the manufacturer to verify the available power.