



## GEN SET S.p.a.

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## ENGINE DRIVEN WELDER/GENERATOR - DELIVERS 400A OF DC WELD OUTPUT THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE SILENCED MODEL DIESEL ENGINE 3000 RPM

Standard Features	Processes: SMAW (stick) / Tig  + Low-High amps switch for a more accurate arc control 30A - 195A / 30A - 400A  + Arc Force Control switch  + Remote control socket  + Auto engine protection shutdown system with warning lights for: - battery charger failure - low fuel level - low oil pressure - high water temperature  + Automatic idle device when no load is connected + 12V built-in battery + Fuel level gauge	+ Hourmeter + Voltmeter + Earth Leakage Circuit Breaker + Power output protection + 1 x 32 A 400 V three-phase EEC socket + 1 x 32 A 230 V single-phase EEC socket + 1 x 16 A 230 V single-phase EEC socket + 48V output + Auto / Idle switch + Engine oil drain pipe + Central lifting eye + Fork-lift pockets + Bunded base to retain all liquids
<b>Options</b> available as factory options	+ Version with different voltages + Built-in polarity reversing switch + Tig Lift Arc welding + Mig welding + Spark arrester muffler + Emergency stop button	
Accessories on request	+ GRT2W: two-wheels site tow undercarriage + Remote control unit with 20m cable and plug + Reverse polarity switch kit + MIG wire feeder + Welding cables Ø 50 mm² (20+15 m) with accessories	
Noise level	+ Lwa 95 (70 dB at 7 m)	
DC welding	+ Current regulation: electronic  + Duty Cycle @ 35%: 370A - 35V  + Duty Cycle @ 40%: 450A - 29V  + Duty Cycle @ 60%: 350A - 34V  + Stepless control (CC mode): 30A - 400A  + Open Circuit Voltage: 70V  + Max welding rod: 8 mm	
AC generator - 50Hz	+ Type: Gen Set asynchronous, self-excited and self-protected + Three-phase power (stand-by): 16kVA - 400V + Three-phase power (prime): 14,4kVA - 400V + Single-phase power (max.): 10kVA - 230V + Single-phase power (max.): 5kVA - 48V + Power factor: cos φ 0,8	
Diesel Engine 3000 rpm	+ Type: Kubota D1105-E - 3 cyl 1123 cm <sup>3</sup> + Max power: 24,8 hp (18,5 kWm) + Starting system: electric (12Vdc) + Cooling system: water + Fuel consumption @ 75%: 4,9 l/h	
Other features	+ Insulation Class: H + Ambient temperature: 40 °C (*) + Altitude: 1000 m (*) + Mechanical Protection: IP 23 + Fuel tank capacity: 60 l + Dimensions (L x W x H): 1620 x 750 x 1060 mm + Dry weight: 584 kg	

(\*) - For altitude and temperature values higher than those listed above, please consult the manufacturer to verify the available power.