



GEN SET S.p.a.

Via Stazione,5 - 27030 Villanova D'Ardenghi (Pavia) Italy Tel. (+39) 0382-5091 - Fax (+39) 0382-509-244 E-mail: genset@genset.it - internet: //www.genset.it



ENGINE DRIVEN WELDER/GENERATOR - DELIVERS 400A OF DC WELD OUTPUT THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE DIESEL ENGINE 3000 RPM

Standard Features	Processes: SMAW (stick) / Tig + Arc Force Control switch + Remote control socket + Auto engine protection shutdown system with warning lights for: - battery charger failure - low fuel level - low oil pressure + Automatic idle device when no load is connected + 12V built-in battery + Fuel level gauge + Hourmeter	+ Voltmeter + Earth Leakage Circuit Breaker + Power output protection + 1 x 32A 400V three-phase EEC socket + 1 x 32A 230V single-phase EEC socket + 48V output + Engine oil drain pipe + Central lifting eye + GRT2W: two-wheels site tow undercarriage
Options available as factory options	+ Version with different voltages + Tig Lift Arc welding + Mig welding + Spark arrester muffler + Emergency stop button	
Accessories on request	+ Remote control unit with 20m cable and plug + Reverse polarity switch kit + MIG wire feeder + Welding cables Ø 50 mm² (20+15 m) with accessories	
Noise level	+ Lwa 99 (74 dB at 7 m)	
DC welding	+ Current regulation: electronic + Duty Cycle @ 35%: 400A - 36V + Duty Cycle @ 40%: 400A - 29V + Duty Cycle @ 60%: 350A - 34V + Stepless control (CC mode): 30A - 400A + Open Circuit Voltage: 70V + Max welding rod: 6 mm	
AC generator - 50Hz	+ Type: Gen Set asynchronous, self-excited and self-protected + Three-phase power (stand-by): $15kVA - 400V$ + Three-phase power (prime): $13,5kVA - 400V$ + Single-phase power (max.): $10kVA - 230V$ + Single-phase power (max.): $5kVA - 48V$ + Power factor: $\cos \varphi$ 0,8	
Diesel Engine 3000 rpm	+ Type: Lombardini 9LD625/2 - 2 cyl 1248 cm ³ + Max power: 25,5 hp (18,8 kWm) + Starting system: electric (12Vdc) + Cooling system: air + Fuel consumption @ 75%: 4,4 l/h	
Other features	+ Insulation Class: H + Ambient temperature: 40 °C (*) + Altitude: 1000 m (*) + Mechanical Protection: IP 23 + Fuel tank capacity: 38 1 + Dimensions (L x W x H): 1400 x 630 x 1023 mm (GRT not included) + Dry weight: 434 kg	

(*) - For altitude and temperature values higher than those listed above, please consult the manufacturer to verify the available power.